

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 20/08/2020 Revision date: 12/08/2022 Supersedes version of: 04/06/2021 Version: 1.2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Trade name : TF-25®

Product group : Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : METAL-FREE THREAD SEALING COMPOUND

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Manufacturer

Whitmore Manufacturing LLC Whitmore Europe Limited

930 Whitmore Drive Unit 9

75087 Rockwall, Texas

Foster Avenue, Woodside Park Industrial Estate
USA

Foster Avenue, Woodside Park Industrial Estate
Dunstable, Bedfordshire, LU5 5TA

T 1.972.771.1000 United Kingdom

Regulatory@whitmores.com - www.jetlube.com T +44 1707 379870

Regulatory@whitmores.com - www.whitmores.com

1.4. Emergency telephone number

Emergency number : For Chemical Emergency Call CHEMTREC 24hr/day 7days/week

Within USA and Canada: 1.800.424.9300 Outside USA and Canada: +1.703.527.3887

Distributor

(collect calls accepted)

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	Only for healthcare professionals
United Kingdom	Chemtrec - United Kingdom	London	Local (City) +44 20 3807 3798	
United Kingdom	Chemtrec - United Kingdom		Local (National) +44 870 820 0418	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Hazardous to the aquatic environment – Chronic Hazard, Category 3 H412

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May cause an allergic skin reaction.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Signal word (CLP) : -

Hazard statements (CLP) : H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP) : P273 - Avoid release to the environment.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

Component	
mica (12001-26-2)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

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The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2 Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Distillates, petroleum, hydrotreated heavy naphthenic (Note H)(Note L)	CAS-No.: 64742-52-5 EC-No.: 265-155-0 EC Index-No.: 649-465-00-7	43.810276	Not classified
mica substance with national workplace exposure limit(s) (GB)	CAS-No.: 12001-26-2 EC-No.: 310-127-6	5.9598 – 6.01398	Not classified
distillates (petroleum), hydrotreated heavy paraffinic (Note L)	CAS-No.: 64742-54-7 EC-No.: 265-157-1 EC Index-No.: 649-467-00-8	1.3	Not classified
Lubricating oils, petroleum, hydrotreated spent	CAS-No.: 64742-58-1	0.18 - 0.2	Not classified
Distillates (petroleum), solvent-dewaxed heavy paraffinic (Note H)(Note L)	CAS-No.: 64742-65-0 EC-No.: 265-169-7 EC Index-No.: 649-474-00-6		Not classified

Note H: The classification and labelling shown for this substance applies to the hazardous property(ies) indicated by the hazard statement(s) in combination with the hazard class(es) and category(ies) shown. The requirements of Article 4 for manufacturers, importers or downstream users of this substance apply to all other hazard classes and categories. For hazard classes where the route of exposure or the nature of the effects leads to a differentiation of the classification of the hazard class, the manufacturer, importer or downstream user is required to consider the routes of exposure or the nature of the effects not already considered.

Note L: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 3 % DMSO extract as measured by IP 346 'Determination of polycyclic aromatics in unused lubricating base oils and asphaltene free petroleum fractions — Dimethyl sulphoxide extraction refractive index method', Institute of Petroleum, London. This note applies only to certain complex oil-derived substances in Part 3.

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash

occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : May cause an allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Exercise caution. Spill area may be slippery. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Avoid

breathing dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace. Wash

contaminated clothing before reuse. Do not eat, drink or smoke when using this product.

Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

mica (12001-26-2)	
United Kingdom - Occupational Exposure Limits	
Local name Mica	
WEL TWA (OEL TWA) [1]	0.8 mg/m³ respirable 10 mg/m³ total inhalable
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

8.2.2.1. Eye and face protection

No additional information available

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

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Hand protection					
Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR), Neoprene rubber (HNBR)	2 (> 30 minutes)	0.3 mm - 0.6 mm		

8.2.2.3. Respiratory protection

Respiratory protection:

No respiratory protection needed under normal use conditions

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid
Colour : Black.
Appearance : Paste.

Odour : Petroleum-like odour.

Odour threshold : Not available Melting point : Not applicable : Not available Freezing point : Not available Boiling point Flammability : Non flammable. **Explosive limits** : Not applicable Lower explosion limit : Not applicable Upper explosion limit : Not applicable Flash point : Not applicable : Not applicable Auto-ignition temperature Decomposition temperature : Not available : Not available рΗ pH solution : Not available Viscosity, kinematic : Not applicable Solubility : insoluble in water. Partition coefficient n-octanol/water (Log Kow) : Not available Vapour pressure : Not available Vapour pressure at 50 °C : Not available

: 1.21 Density Relative density : Not available Relative vapour density at 20 °C : Not applicable Particle size : Not available Particle size distribution : Not available : Not available Particle shape Particle aspect ratio : Not available : Not available Particle aggregation state : Not available Particle agglomeration state Particle specific surface area : Not available

9.2. Other information

Particle dustiness

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : < 0.1 %

: Not available

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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Acute toxicity (inhalation)	: Not classified
mica (12001-26-2)	
LD50 oral rat	> 5000 mg/kg (Rat, Literature study, Oral)
distillates (petroleum), hydrotreated h	neavy paraffinic (64742-54-7)
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rabbit	> 5000 mg/kg Source: IUCLID
LC50 Inhalation - Rat	> 25 mg/l/4h
Distillates, petroleum, hydrotreated ho	eavy naphthenic (64742-52-5)
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
Distillates (petroleum), solvent-dewax	ked heavy paraffinic (64742-65-0)
Distillates (petroleum), solvent-dewax LD50 oral rat	 ked heavy paraffinic (64742-65-0) > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral
LD50 oral rat Skin corrosion/irritation	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 oral rat Skin corrosion/irritation Serious eye damage/irritation	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) : Not classified (Based on available data, the classification criteria are not met)
LD50 oral rat Skin corrosion/irritation Gerious eye damage/irritation Respiratory or skin sensitisation	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met)
LD50 oral rat Skin corrosion/irritation Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met)
LD50 oral rat Skin corrosion/irritation Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met)
	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met)
LD50 oral rat Skin corrosion/irritation Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity STOT-single exposure	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met)
LD50 oral rat Skin corrosion/irritation Serious eye damage/irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met) : Not classified (Based on available data, the classification criteria are not met)

distillates (petroleum), hydrotreated heavy paraffinic (64742-54-7)		
LOAEL (oral, rat, 90 days) 125 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 4 (Repeated Dose 90-Day Oral Toxicity in Rodents)		
Distillates, petroleum, hydrotreated heavy naphthenic (64742-52-5)		
LOAEL (oral, rat, 90 days) 125 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)		
Distillates (petroleum), solvent-dewaxed heavy paraffinic (64742-65-0)		
LOAEL (oral, rat, 90 days)	125 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)	
NOAEL (dermal, rat/rabbit, 90 days) ≈ 1000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dermal Toxicity: 21/28-Day Study)		
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)	

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distillates (petroleum), hydrotreated heavy paraffinic (64742-54-7)		
Viscosity, kinematic 1.99 – 847 mm²/s Temp.: '40°C' Parameter: 'mm²/smm2/s '		
Distillates, petroleum, hydrotreated heavy naphthenic (64742-52-5)		
Viscosity, kinematic 1.99 – 847 mm²/s Temp.: '40°C' Parameter: 'mm²/smm2/s '		
Distillates (petroleum), solvent-dewaxed heavy paraffinic (64742-65-0)		
/iscosity, kinematic 1.99 – 847 mm²/s Temp.: '40°C' Parameter: 'mm²/smm2/s '		

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general

: The product is not considered harmful to aquatic organisms nor to cause long-term

adverse effects in the environment.

Hazardous to the aquatic environment, short-term

: Not classified

Hazardous to the aquatic environment, long-term

(chronic)

: Harmful to aquatic life with long lasting effects.

Not rapidly degradable

distillates (petroleum), hydrotreated heavy paraffinic (64742-54-7)	
LC50 - Fish [1] > 5000 mg/l	
EC50 - Crustacea [1] > 1000 mg/l Source: IUCLID	
EC50 96h - Algae [1] > 1000 mg/l Source: IUCLID	

12.2. Persistence and degradability

mica (12001-26-2)		
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
Distillates (petroleum), solvent-dewaxed heavy paraffinic (64742-65-0)		
Persistence and degradability Biodegradability in water: no data available.		

12.3. Bioaccumulative potential

mica (12001-26-2)			
Bioaccumulative potential	No bioaccumulation data available.		
distillates (petroleum), hydrotreated heavy paraffinic (64742-54-7)			
Partition coefficient n-octanol/water (Log Pow) 3.9 – 6 Source: IUCLID			
Distillates (petroleum), solvent-dewaxed heavy paraffinic (64742-65-0)			
Partition coefficient n-octanol/water (Log Pow) 3.9 – 6 (calculated value)			
12.4. Mobility in soil	12.4 Mobility in soil		

mica (12001-26-2)	
Ecology - soil	No (test) data on mobility of the substance available.
40 T D 4 4 C D D 4	

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions. Waste treatment methods

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SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID n	umber	'	'	
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shippin	g name			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard o	class(es)			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental haz	ards			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information	n available			

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no REACH substances with Annex XVII restrictions

REACH Annex XIV (Authorisation List)

Contains no REACH Annex XIV substances

REACH Candidate List (SVHC)

Contains no substance on the REACH candidate list

PIC Regulation (Prior Informed Consent)

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

POP Regulation (Persistent Organic Pollutants)

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Ozone Regulation (1005/2009)

Contains no substance subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

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VOC Directive (2004/42)

VOC content : < 0.1 %

Explosives Precursors Regulation (2019/1148)

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on drug precursors)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information				
Abbreviations and acronyms:				
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways			
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road			
ATE	Acute Toxicity Estimate			
BCF	Bioconcentration factor			
BLV	Biological limit value			
BOD	Biochemical oxygen demand (BOD)			
COD	Chemical oxygen demand (COD)			
DMEL	Derived Minimal Effect level			
DNEL	Derived-No Effect Level			
EC-No.	European Community number			
EC50	Median effective concentration			
EN	European Standard			
IARC	International Agency for Research on Cancer			
IATA	International Air Transport Association			
IMDG	International Maritime Dangerous Goods			
LC50	Median lethal concentration			
LD50	Median lethal dose			
LOAEL	Lowest Observed Adverse Effect Level			
NOAEC	No-Observed Adverse Effect Concentration			
NOAEL	No-Observed Adverse Effect Level			
NOEC	No-Observed Effect Concentration			
OECD	Organisation for Economic Co-operation and Development			
OEL	Occupational Exposure Limit			
PBT	Persistent Bioaccumulative Toxic			
PNEC	Predicted No-Effect Concentration			
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail			
SDS	Safety Data Sheet			
STP	Sewage treatment plant			
ThOD	Theoretical oxygen demand (ThOD)			
TLM	Median Tolerance Limit			
VOC	Volatile Organic Compounds			
CAS-No.	Chemical Abstract Service number			

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Abbreviations and acronyms:		
N.O.S.	Not Otherwise Specified	
vPvB	Very Persistent and Very Bioaccumulative	
ED	Endocrine disrupting properties	

Full text of H- and EUH-statements:		
H412	Harmful to aquatic life with long lasting effects.	

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.