

TECH SHEET

404 RUBBER COMPOUND

Procedure Warning: (For industrial use by professionally trained personnel only) If being injected, steps should be taken to insure that the injection pressure in conjunction with pressure that may occur from gassing off of the compound does not exceed the pressure limitations of the piping system. If the compound is gassing off, gasses should be vented. Also, be aware it is quite common that the application temperature will exceed the compound flash point. Be aware of the possibility of a flash and take necessary precautions. See section 8 of SDS for personal protective equipment. Refer to product SDS and technical data for reactivity and compatibility information.

Description: 2-part rubber sealant compound. Dark brown color when mixed. **Temperature Range:** -88°F. (-66°C.) to 230°F. (110°C.)

Chemical Compatibility: Gasoline, Hydrocarbons, Solvents (Mineral Spirits, Naphtha, etc.) Alcohols, Water, HF Acid (Under 25%), Sodium Hydroxide, Transformer Oils.

Curing: Work life 1 hour at 70°F. (21°C.) Work life is significantly reduced at elevated temperatures (30 min. or less above 75°F. (23°C.) Product can be kept on ice to extend application life.

Note: Information on Dielectric Properties Available.

Cleaning: Use Xylene or Toluene to clean equipment of uncured sealant.

Shelf Life: 6 months in original unopened containers. Store at less than

80°F. (26°C.)

Packaged: Pint (.47 L), Quart (.94 L), Gallon

(3.7 L)

FOR INDUSTRIAL USE BY PROFESSIONALLY TRAINED PERSONNEL ONLY.

CONSULT MSDS & TECH SHEET FOR ALL SAFETY, TECHNICAL, & WARRANTY INFORMATION BEFORE USE.

NOT RECOMMENDED FOR USE ON NUCLEAR APPLICATIONS

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